

# Work Order ID 82944

\*82944\*

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April-11-12 8:58:17 AM

Item ID: D206-642-211

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube LH

Start Date: 4/11/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/12/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

0

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-211 CHG006

*Schultz*

*ML5 12/04/130*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*① 12/4/11*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

*Schultz*

*②*

# Work Order ID 82944

**\*82944\***

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Item ID: D206-642-211

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Skidtube LH

Stop

**\*NS2\***

Start Date: 4/11/12

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/12/12

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

**\*130\***

Packaging

Packaging

Memo

0.00

Reo F

IX

SP

Packaging

Identify and pack for shipping as per PPP D206-642-211 Location: 82

12-04-27

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MCS 12/04/30

MCS 12/04/30

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Work Order ID: 82944

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/11/12

Required Date: 4/12/12

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev:J04.08.06Revised Step 4 per CHG003KJ/JLMJ04.08.06

IPP Rev:K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev  
M EC verified by: JLM IPP REV:M 11.11.17 PER IIN REVO DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-241  
Replacement Skidtube

Manufactured No

110 Each 0.0000

1 78394

D206-651-041

Manufactured No

110 Each 16.0000

1 -

206A/B GHW (4/11/12)

### Location

### Loc Qty

### Loc Code

FG120

10

79558

10

FG125

6

81288

6

79508

D2665-1

Saddle, LH Fwd Aft Out 206

Manufactured No

110 Each 1.0000

2

B823741x80

### Location

### Loc Qty

### Loc Code

ST436

1

52306

1

52306 10

D2666-1

Saddle, LH Fwd Aft In 206

Manufactured No

110 Each 7.0000

2

2 -

2-0425

### Location

### Loc Qty

### Loc Code

ST426

7

55018

1

60296

2

60870

4

60296

B78394

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Work Order ID: 82944

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/11/12

Required Date: 4/12/12

Start Qty: 1.00

Required Qty: 1.00

AN3-41A  
Bolt

Purchased No

110 Each 705.0000 8 8

Location

Loc Qty

Loc Code

ST335	155	
120644	155	
ST354	550	
120498	200	
121162	150	
121243	200	

120644

D2652  
Bushing

Manufactured No

110 Each 348.0000 16 16

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST013	304	
73836	36	
77134	191	
77136	77	

77134

MS21042L3  
Nut

Purchased No

110 Each 2,160.0000 8 8

Location

Loc Qty

Loc Code

ST300	2160	
117441	16	
117885	32	
118451	5	
118927	3	
119017	1938	
119075	166	

119017

AN960JD10  
Washer

NAS1149D0363J

Purchased No

110 Each 0.0000 8 8

121243

4/24/11 (1)

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Work Order ID: 82944  
Parent Item: D206-642-211  
Parent Item Name: Skidtube LH

Start Date: 4/11/12

Required Date: 4/12/12

Start Qty: 1.00

Required Qty: 1.00

AN5-7A  
Bolt Purchased No

110 Each 2,657.0000 4 4

Location Loc Qty Loc Code

ST337 2657

119017 2657

AN5-11A  
Bolt Purchased No

110 Each 669.0000 4 4

Location Loc Qty Loc Code

ST337 669

118191 13

119512 656

AN960JD516  
Washer Purchased No

NAS1149D0563J

110 Each 0.0000 8 8

AN4-6A  
Bolt Purchased No

110 Each 1,843.0000 12 12

Location Loc Qty Loc Code

ST356 1843

119017 1343

121243 500

AN960JD416  
Washer Purchased No

NAS1149D0463J

110 Each 10.0000 24 24

Location Loc Qty Loc Code

ST351 10

116289 10

MS21042L4  
Nut Purchased No

110 Each 3,952.0000 12 12

Location Loc Qty Loc Code

ST300 3952

119017 4

119075 1948

121011 2000

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Work Order ID: 82944

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/11/12

Required Date: 4/12/12

Start Qty: 1.00

Required Qty: 1.00

AN6-44A Bolt Purchased No

110 Each 97.0000 2 2

Location Loc Qty Loc Code

ST343 7

119127 7

st510 90

119036 90

MS21042L6 Nut Purchased No

110 Each 820.0000 2 2

Location Loc Qty Loc Code

ST300 820

117677 25

118384 3

118927 48

119075 544

120308 200

AN960JD616 Washer NAS1149D0663J Purchased No

110 Each 0.0000 4

AN4C5A BOLT Purchased No

110 Each 246.0000 1 1

Location Loc Qty Loc Code

ST355 246

112243 152

119017 94

AN960C416 washer NAS1149C0463R Purchased No

110 Each 0.0000 1 1

D3413-1 Ring Manufactured No

110 Each 59.0000 1 1

Location Loc Qty Loc Code

ST420 16

79233 16

ST464 43

76754 29

80224 14

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Work Order ID: 82944

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/11/12

Required Date: 4/12/12

Start Qty: 1.00

Required Qty: 1.00

D2712  
Set Screw

Manufactured No

110 Each 807.0000 10 10

Location

Loc Qty

Loc Code

FG 50  
29962 50  
ST017 700  
79585 500  
81871 200  
ST021 57  
76065 57

76065

D2884  
Saddle Spacer

Manufactured No

110 Each 115.0000 2 2

Location

Loc Qty

Loc Code

FG 10  
29453 10  
ST020 105  
76751 105

76751

D2885  
Saddle Spacer

Manufactured No

110 Each 106.0000 2 2

Location

Loc Qty

Loc Code

FG 10  
29199 10  
ST020 96  
76752 96

76752

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## 4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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